

Chapter 1 : Ion exchange plant design

Demineralization (DM) Water Treatment Plants Demineralization is the process of removing mineral salts from Water by using the ion exchange process. Demineralised Water is Water completely free (or almost) of dissolved minerals as a result of one of the following processes.

Anion exchange resins will release hydroxyl OH⁻ ions or other negatively charged ions in exchange for impurity anions present in the Water. The application of ion-exchange to Water treatment and purification. There are three ways in which ion-exchange technology can be used in Water treatment and purification: Water deionizers purification process results in Water of exceptionally high quality Deionization For many laboratory and industrial applications, high-purity Water which is essentially free from ionic contaminants is required. Water of this quality can be produced by deionization. The two most common types of deionization are: Water flows through the cation column, whereupon all the cations are exchanged for hydrogen ions. To keep the Water electrically balanced, for every monovalent cation, e. The same principle applies when considering anion-exchange. The decationised Water then flows through the anion column. This time, all the negatively charged ions are exchanged for hydroxide ions which then combine with the hydrogen ions to form Water H₂O. Mixed-bed deionization In mixed-bed deionizers the cation-exchange and anion-exchange resins are intimately mixed and contained in a single pressure vessel. The thorough mixture of cation-exchangers and anion-exchangers in a single column makes a mixed-bed deionizer equivalent to a lengthy series of two-bed plants. As a result, the Water quality obtained from a mixed-bed deionizer is appreciably higher than that produced by a two-bed plant. Although more efficient in purifying the incoming feedWater, mixed-bed plants are more sensitive to impurities in the Water supply and involve a more complicated regeneration process. Electrodeionization EDI Electrodeionization Systems remove ions from aqueous streams, typically in conjunction with reverse osmosis RO and other purification devices. Our high-quality deionization modules continually produce ultrapure Water up to EDI may be run continuously or intermittently Advantages Variety of cost effective standard models. Improved aesthetics and rugged design. User friendly, low maintenance and easy to install. Simpler distribution and collection systems. Pre dispatch assembly check. The multiport valves are top mounted as well as side mounted with the necessary high pressure rating PVC piping. Single valve operation as compared to the six valves in conventional filters Each operating step is clearly marked on the valve, thereby eliminating chances of error in the operating sequence. Single valve assembly, with its simplified frontal Piping, simpler distribution collecting systems is Very easy to install.

Chapter 2 : Basic ion exchange processes

Calculation Maximum OC dm dt Calculation For the plant using normal air this effect must be considered in the design procedure Design Operation and Maintenance August 11th. RECIRCULATION PROCESS OF DEMINERALIZATION WATER TREATMENT PLANT TO REDUCE CONDUCTIVITY LEVEL The initial design of Demineralization Water Treatment.

Ion Exchange Resins There are two basic types of resin – cation-exchange and anion-exchange resins. Anion exchange resins will release hydroxyl OH⁻ ions or other negatively charged ions in exchange for impurity anions present in the Water. The application of ion-exchange to Water treatment and purification. There are three ways in which ion-exchange technology can be used in Water treatment and purification: Water deionizers purification process results in Water of exceptionally high quality Deionization For many laboratory and industrial applications, high-purity Water which is essentially free from ionic contaminants is required. Water of this quality can be produced by deionization. The two most common types of deionization are: Water flows through the cation column, whereupon all the cations are exchanged for hydrogen ions. To keep the Water electrically balanced, for every monovalent cation, e. The same principle applies when considering anion-exchange. The decationised Water then flows through the anion column. This time, all the negatively charged ions are exchanged for hydroxide ions which then combine with the hydrogen ions to form Water H₂O. Mixed-bed deionization dm water plant In mixed-bed deionizers the cation-exchange and anion-exchange resins are intimately mixed and contained in a single pressure vessel. The thorough mixture of cation-exchangers and anion-exchangers in a single column makes a mixed-bed deionizer equivalent to a lengthy series of two-bed plants. As a result, the Water quality obtained from a mixed-bed deionizer is appreciably higher than that produced by a two-bed plant. Although more efficient in purifying the incoming feedWater, mixed-bed plants are more sensitive to impurities in the Water supply and involve a more complicated regeneration process. Electrodeionization EDI Electrodeionization Systems remove ions from aqueous streams, typically in conjunction with reverse osmosis RO and other purification devices. Our high-quality deionization modules continually produce ultrapure Water up to EDI may be run continuously or intermittently Advantages Variety of cost effective standard models. Improved aesthetics and rugged design. User friendly, low maintenance and easy to install. Simpler distribution and collection systems. Pre dispatch assembly check. The multiport valves are top mounted as well as side mounted with the necessary high pressure rating PVC piping. Single valve operation as compared to the six valves in conventional filters Each operating step is clearly marked on the valve, thereby eliminating chances of error in the operating sequence. Single valve assembly, with its simplified frontal Piping, simpler distribution collecting systems is Very easy to install.

Chapter 3 : Water Treatment Plants - RO Plant Manufacturer from Ahmedabad

Demineralization (DM) Water Treatment Plants Demineralization is the process of removing mineral salts from water by using the ion exchange process.. Demineralised water is water completely free.

Required quality of the treated water
Regeneration technology
Dimensions of the vessels
Selection of resin types
This page is mainly focused on demineralisation systems, but most of the principles and recommendations apply to other ion exchange processes: Analysis of the feed water
All ion exchange systems are designed for a given feed water. Some variations of the feed water analysis are acceptable, and should be taken into account, but an ion exchange system cannot be designed efficiently for vastly different water types. For instance, a demineralisation system designed for the treatment of deep well water is completely different from a system designed to treat reverse osmosis permeate. The first thing to do is thus obtain a reliable water analysis. Details are shown in another page. When the water analysis is not constant, e. All water analyses must be perfectly balanced, as shown in the example on the right. The water analysis will determine what resin combination is required, and if a degasifier should be considered. Production flow rate It is important to know whether the system will operate at constant or variable flow rate. Some system designs require a minimum flow rate e. Obviously, the system should be able to operate at both limits. In general, it is not advisable to operate intermittently, i. Treated water quality may be affected after a stop not followed by regeneration. Cycle length A short cycle length is desirable in most cases. The practical limit is that the production run should be at least as long as the regeneration process. Efficient systems have been designed with running times as short as 3 hours. The limits of the running time are also related to resin kinetics. At lower flow rates, hydraulic distribution in the resin bed may be poor, and at higher flow rates, kinetic effects may affect the speed of exchange, resulting in both cases in deterioration of the treated water quality. So in practice the running time must be selected as a function of the following parameters: Make the system as small as possible for economical reasons lower investment in hardware and resins. For packed bed systems, ensure that bed compaction is good both in the production phase e. Amberpack TM and during regeneration e. With low salinity waters, e. Mixed bed polishers after a primary demineralisation will run for several weeks before regeneration is required. See the description of a full cycle. Treated water quality In ion exchange the quality of the treated water does not depend much on the feed water analysis. Factors affecting the treated water quality are essentially related to the regeneration process. To a minor extend, temperature may affect the residual silica leakage in the treated water: Other than that, you can expect the treated water quality of a regeneration system regenerated in reverse flow to be: Well designed and operated mixed bed polishers can achieve a conductivity close to that of pure water 0. Regeneration technology Details of the regeneration are given in a separate page. Another page shows the corresponding column designs. Except for very small ion exchange units and for de-alkalisation with a WAC resin only , plants should always be designed using reverse flow regeneration. Packed bed columns are particularly useful, as they offer a compact and economical design, and very good treated water quality. They are normally sized for relatively short cycles. One should however pay attention to the following points: Amberpack TM and other floating bed columns Those have upflow loading and downflow regeneration. The service flow rate must be high enough to keep the bed compacted. Upcore TM and similar units With downflow loading and upflow regeneration, the regeneration flow rate must be high enough to keep the bed compacted. This is achieved using the following tricks: Contact time of the regenerant solution may have to be reduced. Short contact times and lower regenerant concentration may however affect the efficiency of regeneration. Vessel sizing For a given resin volume, it is generally cheaper to make a tall and narrow column rather than a wide and short unit: Column B is cheaper, because the major cost components of the column are the dished ends and nozzle plates. When selecting the vessel diameter, the limits of the preceding section regeneration technology should also be considered. Resin choice You will have to refer to the resin manufacturer. However, a few general recommendations can be made: Macroporous resins are normally not required for demineralisation or softening An exception:

Chapter 4 : Water Treatment plant - DM Plant And Equipments Wholesale Trader from Chennai

We have 2 DM water plants of capacity 6 m³/hr at m³ OBR and 10 m³/hr at m³ OBR. Both plants have sac-De gas tower-sba-mb, as per design mb OBR is less. And coming to the point air is entrapped during operation in mb column.

Chapter 5 : DM Plants - Sewage Treatment Plant - Ahmedabad - Gujarat India

We are DM Water Plant Manufacturers and Suppliers from India. At Aquaion Technology Inc. Our Demineralization Water Plant can be associated in a straight line to the raw water and can also be used for continuous supply or instant requirement of Demineralization Water Plant.

Chapter 6 : DM Water Treatment Plants - Robinson(India) - Water Treatment Solutions

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Chapter 7 : Reverse Osmosis System, Water Filtration Systems, DM Plant, Water Softener Plant

A water treatment plant employs many individual treatment processes (sometimes called unit processes and unit operations) that are linked in a process train to produce water of the desired quality.

Chapter 8 : Effluent Treatment Plant - Deionisation Plants Manufacturer from Mumbai

Basics of Reverse Osmosis! 2! Understanding Reverse Osmosis! Reverse osmosis, commonly referred to as RO, is a process where you demineralize or deionize water by.

Chapter 9 : D M Water Treatment Plants - D M Plants Manufacturer from Navi Mumbai

Degasser for Demineralisation (DM) Plant. Degasser is an integral part of any demineralization plant, where it is generally placed between cation and anion exchanges and removes Carbon Dioxide, which is generated by dissociation of carbonic acid at cation outlet water.